

<b>MATERIAL SAFETY DATA SHEET</b> May be used to comply with OSHA's Hazard Communication Standard. 29 CFR 1910.1200. Standard must be consulted for specific requirements.		<b>U.S. DEPARTMENT OF LABOR</b> Occupational Safety and Health Administration. (Non- Mandatory Form) Form Approved OMB No. 1218-0072			
<b>IDENTITY (As Used on Label and List):</b> For Use In: Ricoh Aficio 1022/1027/2022/2027/2032 <b>Product Type: Toner</b> 3025/3030/MP2510/MP3010					
<b>SECTION I</b>					
<b>Manufacturer's Name and Address</b> Clover Technologies Group 4200 Columbus St. Ottawa, IL 61350		<b>Emergency Telephone Number</b>  <b>Telephone Number for Information</b>  <b>Date Prepared:</b> 4/05/2006 <b>Signature of Preparer (Optional):</b>			
<b>SECTION II - Hazardous Ingredients / Identity Information</b>					
<b>Hazardous Components</b>	<b>CAS No.</b>	<b>OSHA PEL</b>	<b>ACGIH TLV</b>	<b>Other Limits</b>	<b>%</b>
<b>(Specific Chemical Identity: Common Name (s) ) Recommended</b>					
<b>Non-Hazardous Components</b>					
Styrene-acrylate copolymer	Trade Secret	not listed	not listed		>78.0
Polypropylene	9010-79-1	not listed	not listed		< 6.0
Paraffine*	8002-74-2	not listed	not listed		< 3.0
<b>Hazardous Components</b>					
Carbon black	1333-86-4	3.5mg/m 3	3.5mg/ m 3		<13.0
*Paraffine is not hazardous except for its flammable properties, but paraffine wax fume is one of hazardous chemicals. Its ACGIH TLV's (TWA) and NIOSH REL's (TWA) are the same value (2mg/m <sup>3</sup> )					
<b>SECTION III - Physical / Chemical Characteristics</b>					
<b>Boiling Point:</b> N.A.		<b>Specific Gravity (H20-1):</b> 1.1			
<b>Vapor Pressure (mm Hg):</b> N.A.		<b>Melting Point:</b> no data			
<b>Vapor Density (AIR-1):</b> N.A.		<b>Evaporation Rate (Butyl Acetate=1):</b> N.A.			
<b>Solubility in Water:</b> Insoluble					
<b>Appearance and Odor:</b> Fine Black powder and faint odor					
<b>SECTION IV - Fire and Explosion Hazard Data</b>					
<b>Flash Point (Method Used):</b> N.A.		<b>Flammable Limits</b>	<b>LEL</b>	<b>UEL</b>	
<b>Extinguishing Media:</b>		Water, dry chemical carbon dioxide			
<b>Special Fire Fighting Procedures:</b>		None			
<b>Unusual Fire and Explosion Hazards:</b>		None and non-explosive			

<b>Section V - Reactivity Data</b>			
Stability		Unstable	Conditions to Avoid
		Stable	X
Incompatibility (Materials To Avoid): No specific incompatibility			
Hazardous Decomposition or Byproducts: None			
Hazardous	May Occur		Conditions to Avoid
Polymerization	Will Not Occur		Inhalation
<b>Section VI - Health Hazard Data</b>			
Route (s) of Entry :                      Inhalation ?   Yes              Skin ?   No              Ingestion?   Yes			
Health Hazards (Acute and Chronic) : No acute health hazards exist in normal use of product.			
Carcinogenic:    NTP ?		IARC Monographs ?	OSHA Regulated ?
No		Not Available	Not Available
Sign and Symptoms of Exposure: None			
Medical Conditions: None			
Generally Aggravated by exposure			
Emergency and First Aid Procedures contact with skin: Normal washing with soap and water.			
In eyes: Flush out with saline solution.			
Inhalation: Remove from exposure to fresh air.			
Ordinary measures of personal hygiene			
<b>Section VII - Precautions for Safe Handling and Use</b>			
Steps to be taken in case material is released or spilled:			
Sweep up and place in a waste disposal container.			
Waste disposal method: Incinerate or bury in a landfill.			
Precautions to be taken in handling and storing: None			
Other precautions: None			
<b>Section VIII - Control Measures</b>			
Respiratory protection (specify type): Wear a respirator to avoid inhalation of powder mist.			
Ventilation	Local Exhaust	Preferable	Special    Preferable
	Mechanical (General)	Preferable	Other      Preferable
Protective Gloves: Preferable		Eye Protection: Splash proof Goggles	
Other protective clothing or equipment: None			
Work / hygienic practices: Ordinary measures of hygiene should be adequate.			